

PEEK iPEEK® i330GL15

Test Item	Test Method	Conditions	Units	Test Data
Mechanical Data				
Tensile Strength	ISO 527	Break, 23°C	MPa	145
Tensile Elongation	ISO 527	Break, 23°C	%	2.4
Flexural Strength	ISO 178	Break, 23°C	MPa	235
Flexural Modulus	ISO 178	23°C	GPa	8.5
Compressive Strength	ISO 604	23°C	MPa	-
Charpy Impact Strength	ISO 179/1eA	Notched	kJ m^{-2}	6
	ISO 179/1U	Unnotched	kJ m^{-2}	35
Izod Impact Strength	ISO 180/A	Notched	kJ m^{-2}	7
	ISO 180/U	Unnotched	kJ m^{-2}	35
Mould Shrinkage	ISO 294-4	Along Flow	%	0.3
		Across Flow	%	0.8
Thermal Data				
Melting Point	ISO 11357	-	°C	343
Glass Transition (Tg)	ISO 11357	Onset	°C	143
Special Heat Capacity	DSC	23°C	$\text{kJ kg}^{-1} \text{°C}^{-1}$	1.7
Coefficient of Thermal Expansion	ISO 11359	Along flow below Tg	ppm K^{-1}	25
		Along flow above Tg	ppm K^{-1}	25
Heat Deflection Temperature	ISO 75	1.8 Mpa	°C	323
Thermal Conductivity	ISO 22007-4	23°C	$\text{W m}^{-1} \text{K}^{-1}$	0.3
Flow				
Melt Index	ISO 1133	380°C,5kg	g 10min^{-1}	44
Miscellaneous				
Density	ISO 1183	Crystalline	g cm^{-3}	1.42
		Amorphous	g cm^{-3}	-
Shore D Hardness	ISO 868	23°C		86
Water Absorption (3.2mm thick Tensile Bar) (by immersion)	ISO 62	24h, 23°C	%	0.05
		Equilibrium, 23°C	%	0.4

Electrical Data

Dielectric Strength	IEC 60243-1	2mm	kV mm ⁻¹	23
Comparative Tracking Index	IEC 60112	-	V	150
Dielectric Constant	IEC 60250	23°C, 1kHz	-	3.2
		23°C, 50Hz	-	-
Loss Tangent	IEC 60250	23°C, 1MHz	-	0.004
Volume Resistivity	IEC 60093	23°C, 1V	Ω cm	10 ¹⁶
		275°C	Ω cm	-

*Result based on similar products